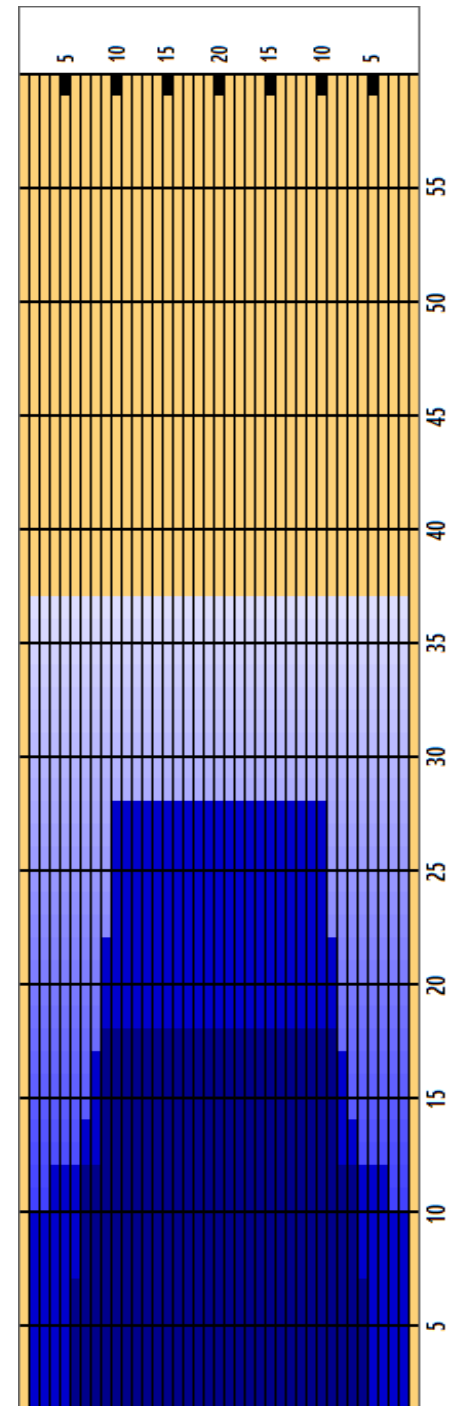


Oil Pattern Distance	37	Reverse Brush Drop	29	Oil Per Board	50 ul
Forward Oil Total	12.85 mL	Reverse Oil Total	12.35 mL	Volume Oil Total	25.2 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	3	37	0.0	0.0	0.0	1850
2	4L	4R	1	14	3	33	0.0	1.9	1.9	1650
3	6L	6R	3	14	3	87	1.9	7.8	5.9	4350
4	7L	7R	2	18	3	54	7.8	12.9	5.1	2700
5	9L	9R	2	18	3	46	12.9	18.0	5.1	2300
6	2L	2R	0	18	3	0	18.0	28.0	10.0	0
7	2L	2R	0	22	3	0	28.0	37.0	9.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	0	37.0	28.0	-9.0	0
2	10L	10R	2	22	3	42	28.0	21.8	-6.2	2100
3	9L	9R	2	18	3	46	21.8	16.7	-5.1	2300
4	8L	8R	1	18	3	25	16.7	14.2	-2.5	1250
5	7L	7R	1	18	3	27	14.2	11.7	-2.5	1350
6	4L	4R	1	14	3	33	11.7	9.8	-1.9	1650
7	2L	2R	2	14	3	74	9.8	5.9	-3.9	3700
8	2L	2R	0	14	3	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.81	1.1	1	1	1.1	2.81

